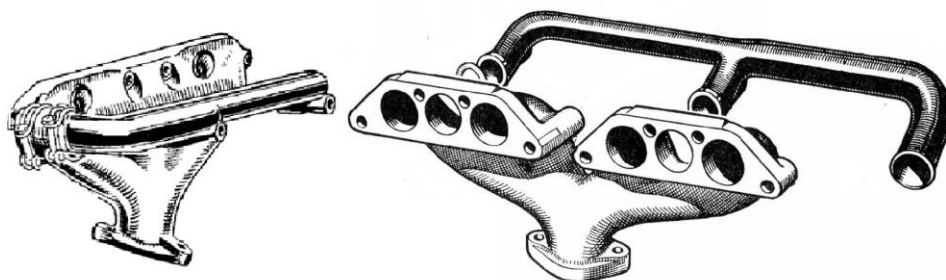


The Riley RM Centre Information Slip

Assembly Hints for Fitting new Exhaust Manifolds



Before attempting to fit this replacement manifold please take a few moments to make sure that the edges of the casting do not catch any points protruding from either the cylinder head or block assembly which would prevent the manifold from tightening flush to the head ports. Failure to observe this could lead to a blown exhaust manifold gasket or even a cracked manifold. You also need to check that there is clearance between the manifold ports and the water manifold, if the 2 manifolds touch it will prevent the water manifold from seating correctly. Finally it may be worth spending time to port match the manifold to the cylinder head.

It is recommended to use new gaskets stud and nuts during reassembly.

The Riley RM Centre Ltd

THE RILEY R.M. CENTRE LTD						Assembly Hints for Fitting new Exhaust Manifolds	A4
DRAWN	ISS	CHANGE	APP	DATE	NOTES		
SP	1			22/3/18		DWG NO. Exhaust manifold-IS	SHEET 1